

SETTING MIDDLE AND UPPER THIMBLE

#49, 50 Set the other thimbles by inserting the 4/40 screw through from the opposite side and screw it into the thimble. Mark the front and rear with a pencil, and square the mortises with a small chisel. Notice the thimbles are marked on the bottom front with a mark so that you will know which thimble goes in which mortise and which is the front end. They are not interchangeable. Notice the pencil line running down the edge of the wood. The wood should be trimmed to this line, which is the center of the side flat of the barrel.





End of SETTING MIDDLE AND UPPER THIMBLE